



Craft

Wearing modern innovation

Panaria
ceramica



The beauty of sharing all that we most love

The joy of discovering something different and new:
I want to feel this way at home as well, in every room of the house.



COTTON



YARN



ROPE



WOOL



QUILT

Like a warm and enveloping fabric that accompanies my every move

Glazed porcelain stoneware

Indoor
NATURAL

SIZE

12"x24" Rect_30x60 cm

Outdoor
ANTI-SLIP
special order only

SIZE

12"x24" Rect_30x60 cm

The tactile sensations of hand woven fabrics

A surface with a soft finish, characterized by a light and original graphic design. Available in a rectified 12"x24" (30x60) size, the texture is reminiscent of a woven fabric which uses a play of diagonal lines to create the illusion of a herringbone weave.







**Seeking equilibrium through
the use of few elements,
like the texture of Craft which offers
a harmonious balance of delicate
and refined hues**











Home furnishings and special materials represent a desire to create spaces in which to live life to the fullest, surrounding oneself with artisan craftsmanship and innovation



The story continues...



A technical manual to inspire, to explore the entire collection in detail,
to share ideas and solutions or to look for new ones.



CERAMIC. A SAFE CHOICE.

Panariagroup Ceramics at their best

Ceramics offer unique and outstanding performance

SAFE

HYGIENIC

LONG-LASTING

ZERO VOCS

IT DOES NOT BURN

RESISTANT

VERSATILE

STABLE

RECYCLABLE

ENVIRONMENT-FRIENDLY

Panariagroup stands out for its superior quality products

HEALTHIER

*Thanks to the integrated
Protect® antimicrobial technology*

EASIER TO CLEAN

*Thanks to our exclusive
surface processing techniques*

MORE VERSATILE AND SUITABLE FOR EVERY USE

*Thanks to the wide availability of
high-performance technologies and components
that allow you to obtain products suitable
for different uses*

MORE SUSTAINABLE

*Thanks to a production process that is
extremely efficient in terms of compliance
with environmental standards and consumption
of water, energy and raw materials*



P R () T E C T ®

To live **healthily, safe** **and secure**

Antimicrobial floor and wall coverings with the highest performance



POWERFUL ACTION

eliminates microbes and prevents their reproduction



CONTINUOUS PROTECTION

always active, 24 hours a day, with and without sunlight



ETERNAL EFFECTIVENESS

thanks to the technology permanently integrated into the product

with **MICROBAN**®

protect.panariagroup.it

PANARIAgroup®

Craft

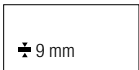
COLOURED-BODY GLAZED STONEWARE

INTENDED USE: NATURAL    ANTI-SLIP 

P R () T E C T

ANTIMICROBIAL SURFACE
with MICROBAN®

COTTON



12"x24" Rect - 30x60 cm
NATURAL
ANTI-SLIP*
Anti-Slip surface special order only

YARN



12"x24" Rect - 30x60 cm
NATURAL
ANTI-SLIP*
Anti-Slip surface special order only

DECOS



**MOSAIC BASKET WEAVE
COTTON**
12"x12" Rect - 30x30 cm
NATURAL
9 mm



**HERRINGBONE MODULUS A-B
COTTON**
10"x24" Rect - 24.4x60 cm
NATURAL
9 mm



**MOSAIC BASKET WEAVE
YARN**
12"x12" Rect - 30x30 cm
NATURAL
9 mm



**HERRINGBONE MODULUS A-B
YARN**
10"x24" Rect - 24.4x60 cm
NATURAL
9 mm

* No antimicrobial protection

Craft

COLOURED-BODY GLAZED STONEWARE

INTENDED USE: NATURAL    ANTI-SLIP 

P R () T E C T

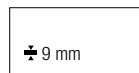
ANTIMICROBIAL SURFACE
with MICROBAN®

ROPE



12"x24" Rect - 30x60 cm
NATURAL
ANTI-SLIP*
Anti-Slip surface special order only

WOOL



12"x24" Rect - 30x60 cm
NATURAL
ANTI-SLIP*
Anti-Slip surface special order only

DECOS



**MOSAIC BASKET WEAVE
ROPE**
12"x12" Rect - 30x30 cm
NATURAL
9 mm



**HERRINGBONE MODULUS A-B
ROPE**
10"x24" Rect - 24.4x60 cm
NATURAL
9 mm



**MOSAIC BASKET WEAVE
WOOL**
12"x12" Rect - 30x30 cm
NATURAL
9 mm



**HERRINGBONE MODULUS A-B
WOOL**
10"x24" Rect - 24.4x60 cm
NATURAL
9 mm

* No antimicrobial protection

Craft

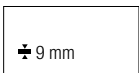
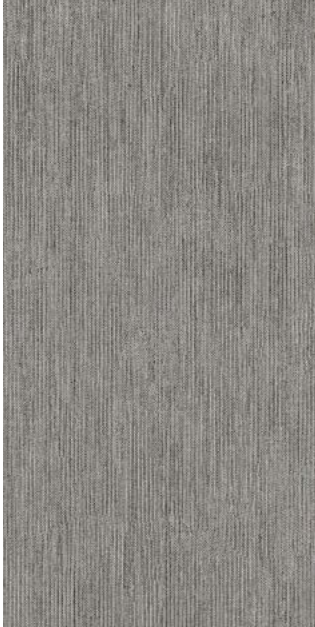
COLOURED-BODY GLAZED STONEWARE

INTENDED USE: NATURAL    ANTI-SLIP 

P R () T E C T

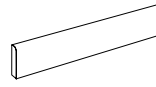
ANTIMICROBIAL SURFACE
with MICROBAN®

QUILT

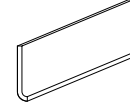


12"x24" Rect - 30x60 cm
NATURAL
ANTI-SLIP*
Anti-Slip surface special order only

TRIM PIECES



BULLNOSE
3"x12" Rect - 8x30 cm
NATURAL
± 9 mm
All colors available



COVE BASE
6"x12" Rect - 15x30 cm
NATURAL
± 9 mm
Special order only

DECOS



**MOSAIC BASKET WEAVE
QUILT**
12"x12" Rect - 30x30 cm
NATURAL
± 9 mm
















**HERRINGBONE MODULUS A-B
QUILT**
10"x24" Rect - 24.4x60 cm
NATURAL
± 9 mm

* No antimicrobial protection

TECHNICAL FEATURES

COLOURED-BODY GLAZED STONEWARE according to ANSI A137.1 (Glazed Porcelain Tiles - P1 Class)

TECHNICAL FEATURES	TEST METHOD	REQUIRED VALUES	CRAFT AVERAGE VALUES
 WATER ABSORPTION	ASTM C373	≤ 0,5%	CONFORMS
 BREAKING STRENGTH	ASTM C648	≥ 250 lbf	350 lbf 9 mm
 SURFACE ABRASION RESISTANCE	ASTM C1027	As indicated by manufacturer	PEI 5: COTTON, YARN, ROPE, WOOL PEI 4: QUILT
 LINEAR THERMAL EXPANSION	ASTM C372	No provision	$\alpha \leq 4,4 \times 10^{-6} \text{ } ^\circ\text{F}^{-1}$ $\alpha \leq 8 \times 10^{-6} \text{ } ^\circ\text{C}^{-1}$
 STAIN RESISTANCE	ASTM C1378	As indicated by manufacturer	A RESISTANT
 CHEMICAL RESISTANCE^(*)	ASTM C650	As indicated by manufacturer	A RESISTANT
 FROST RESISTANCE	ASTM C1026	As indicated by manufacturer	RESISTANT
 BOND STRENGTH	ASTM C482	≥ 50 PSI	CONFORMS
 SLIP RESISTANCE	DIN EN 16165 - Annex B	-	R11 Anti-Slip****
	DIN EN 16165 - Annex A	-	C (A+B+C) Anti-Slip****
	ANSI A326.3	-	ID - DCOF ≥ 0.42 (dry) Natural IW - DCOF ≥ 0.42 (wet) Natural IW+ Natural*** - Anti-Slip**** EW Anti-Slip****
 SHADE VARIATION	ANSI A137.1	As indicated by manufacturer	V2 Slight variation
 FLAME SPREAD	ASTM E84	-	Class A
 THERMAL CONDUCTIVITY	EN 12524	-	$\lambda = 1,3 \text{ W/m } ^\circ\text{K} / 0.7 \text{ BTU/ft h } ^\circ\text{F}$
 RECOMMENDED MINIMUM JOINT^(**)	RECT (INDOOR)	-	1/8" - 3.2 mm approx.
	OUTDOOR	-	3/16" - 4.7 mm approx.
 THICKNESS	SIZES		
	12"x24" Rect - 30x60 cm	-	9 mm

(*) Excluding hydrofluoric acid and its derivatives.

(**) Grout Joint Recommendations. Per TCNA Handbook, the minimum required joint width for ceramic tile and natural stone is 1/16". Setting ceramic or stone without a grout joint of a least 1/16", often referred to as a butt joint, does not provide sufficient accommodation for dynamic building movement, differential thermal expansion, or allowable variation in fabrication or manufacturing.

(***) With the exception of areas characterized by a higher risk of slipping (such as public showers, indoor swimming pools, locker rooms and steam rooms) for which an Anti-Slip surface is recommended.

(****) Anti-Slip surface special order only.

PACKINGS AND WEIGHTS

SIZES	SF / CTN	LINEAR FT / CTN	PIECES / CTN	CTN / PALLET	SF / PALLET	LBS / CTN	LBS / PALLET
12"x24" Rect Natural / Anti-Slip	15.61	-	8	32	499.45	64.48	2,063.38
MOSAIC BASKET WEAVE 12"x12" Rect Natural	4.84	-	5	90	435.60	19.40	1,746.06
HERRINGBONE MODULUS A-B 10"x24" Rect Natural	5.54	-	6	35	193.90	24.91	872.00
COVE BASE 6"x12" Rect Natural	3.87	-	8	108	417.96	16.53	1,785.24
BULLNOSE 3"x12" Rect Natural	5.17	19.69	20	112	579.04	19.84	2,222.08

Craft

COLOURED-BODY GLAZED STONEWARE

P R () T E C T

ANTIMICROBIAL SURFACE
with MICROBAN®

INTENDED USE

KEY



RESIDENTIAL

Kitchens, bathrooms, living rooms and other residential environments.



LIGHT COMMERCIAL

Offices, offices open to the general public, waiting rooms, shops, public bathrooms, common apartment block areas, restaurant dining rooms, car showrooms, bars, cinemas, surgeries/clinics, hotel rooms and bathrooms.



INTENSIVE COMMERCIAL

Common areas of shopping centres, hotel foyers, canteens, fast food restaurants, dance clubs, hospitals, schools, museums, places of worship, airports, stations.



OUTDOOR

Mainly for external areas that require flooring with anti-slip characteristics.

CERTIFICATIONS



PANARIA CERAMICA is a member of the U.S. Green Building Council: this is an organisation that promotes buildings that are environmentally responsible, profitable and healthy places to live and work. LEED card SUITE series is available on request.



GREENGUARD CERTIFICATION
Panaria SUITE series is made in a production plant GOLD GREENGUARD certified.



ENVIRONMENTAL PRODUCT DECLARATION
This Environmental Product Declaration is provided by Tile Council of North America (TCNA).

Product designed in Italy and made in USA

PANARIA AND THE ENVIRONMENT



100% REUSE OF UNFIRED TILES

Crude waste generated by the process is reintegrated in the production cycle with no costs for the environment. This contributes to the safeguard of natural resources.



100% REUSE/RECYCLING OF THE INDUSTRIAL WASTE - FIRED TILES

The waste-fired tiles are fully reused in the production cycle. In addition, at the end of life, the tiles Panaria can be recycled as materials for substrates for roads and buildings, thus reducing the use of gravel and natural aggregates commonly used in building.



100% WATER RECYCLING

The water used in the production process is recycled. The water demand is strongly reduced by this mean.



100% OF NON CERAMIC WASTE

Is differentiated and recycled in other production cycles.



LOW EMISSIONS IN THE ATMOSPHERE

Panaria production plant strictly complies to US Standards with a very small amount of gas emissions in the atmosphere.



SAFETY REQUIREMENTS: NO FIRE REACTION

All of Panaria's ceramic tile products are Class A building materials as described in ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials. This is due to the flame spread rating of (0) and smoke developed rating of (0) falling within the ranges of a Class A material. Other building codes refer to this as a Type I material in accordance with NFPA 255.



PANARIA PACKING MATERIAL IS 100% RECYCLABLE

Carton boxes, plastic packaging materials, wooden pallets, straps, etc.



METHANE CONSUMPTION IS HIGHLY REDUCED

By the use of up to date technologies and customized installations.



Follow us on



Group Marketing & Communications - Panariagroup
August 2024

Panaria
ceramica

Via Panaria Bassa, 22/a
41034 Finale Emilia (Modena) - Italy
Tel. +39 0535 95111 - Fax +39 0535 90503
info@panaria.it - panaria.it

PANARIAGROUP INDUSTRIE CERAMICHE S.p.A.
panariagroup.it